



90 Bissel Street

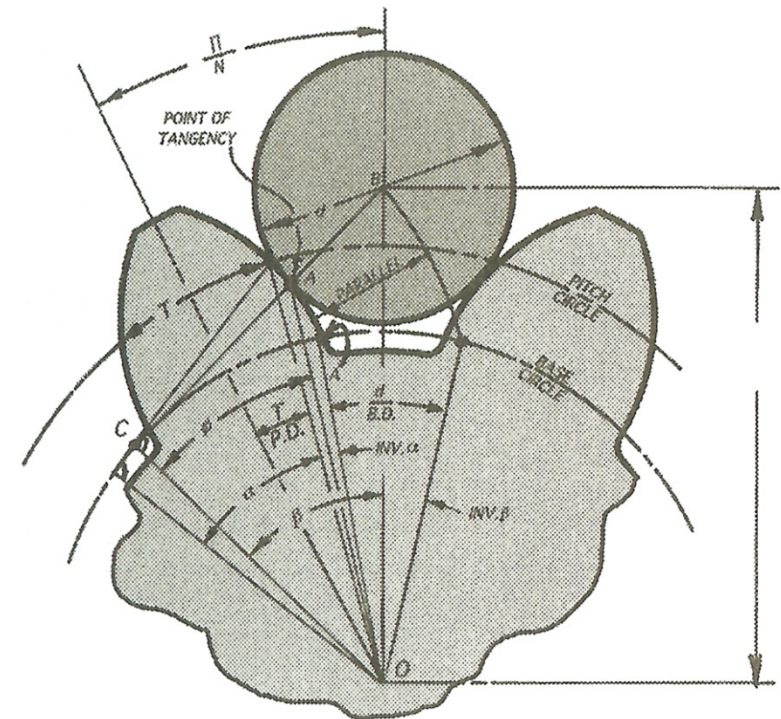
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EXTERNAL SPUR GEARS –Determining Dimensions Over Pins

TO GET	HAVING	RULE	FORMULA
N	Number of teeth	Given	35
DP	Diametral pitch	Given	10
A	Pressure angle	Given	20
T	Arc tooth thickness	Given	0.15500
d	Pin diameter	Given	0.17280
PD	Pitch diameter N/Dp	Given	3.50000
BD	Base diameter	$PD \cdot \cos(\alpha)$	3.28892
A		t/PD	0.04429
D		d/BD	0.05254
E		π/N	0.08976
INV α	Involute function of α	$TAN(\alpha) - [\alpha(\pi/180)]$	0.01490
INV β	Involute function of β	$A+D+INV \alpha - E$	0.02197
β	Pressure angle to pin center	see tables (pages G14)	22.65108
CC	Twice the center distance of pin and gear	$BD/\cos(\alpha)$	3.56381
DE	Dimension over pins even # of teeth	$CC+d$	*****
DO	Dimension over pins odd # of teeth	$\cos(90/N) \cdot CC+d$	3.73302
Φ	Pressure angle to point of tangency	$TAN(\Phi) = TAN(\alpha) - D$	0.04026
RT	Radius to point tangency	$R \cdot BD / [2 \cdot \cos(\Phi)]$	1.75045





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EXTERNAL SPUR GEARS –Determining Arc Tooth Thickness Given Dimensions Over Pins

TO GET	HAVING	RULE	FORMULA
N	Number of teeth	Given	50
DP	Diametral pitch	Given	8
α	Pressure angle	Given	20
d	Pin diameter	Given	0.21144
DE	Dimension over pins even # of teeth	Given	6.53345
DO	Dimension over pins odd # of teeth	Given	*****
PD	Pitch diameter	N/DP	6.25000
BD	Base diameter	PD•COS(α)	5.87308
CE	Twice the center distance of pin and gear even # of teeth	DE-d	6.32201
CO	Twice the center distance of pin and gear odd # of teeth	(DO-d)/COS(90/N)	*****
β	Pressure angle to pin center	COS(β)=BD/CE or CO	21.72221
INVβ	Involute function of β	TAN(β)-[$\beta(\pi/180)$]	0.01927
E		π/N	0.06283
D		d/BD	0.03600
INVα	Involute function of α	TAN(α)-[$\alpha(\pi/180)$]	0.01490
t	Arc tooth thickness	PD(E+INV β -INV α -D)	0.19500

